

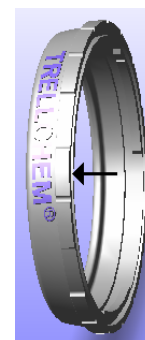
Fitting of the Trelchem[®] sleeve ring to the suit sleeve.

1. Lightly sand the gluing area (1) of the sleeve ring with a sand paper.
2. Apply two coats of glue to ring and suit sleeve respectively (a basic knowledge of gluing is required).
3. Attach the sleeve ring to the suit sleeve. The seam on the left sleeve shall meet the “L” mark on the ring. The seam on the right sleeve shall meet the “R” mark on the ring.
4. ”Smooth” the glued areas with a roller or other appropriate tool.



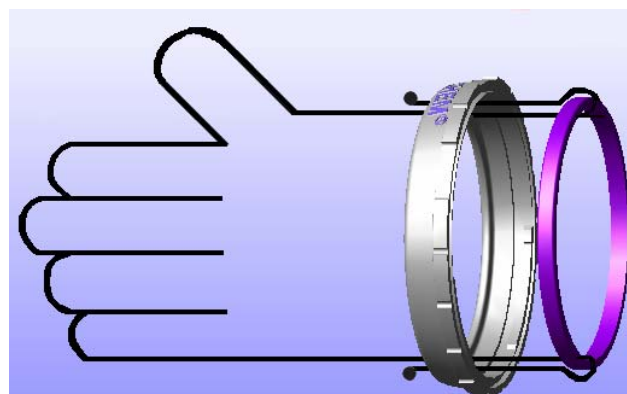
Fitting of the gasket (Viton[®] O-ring) in the glove ring

1. Lubricate the gasket and the groove in the glove ring using Molykote grease (use Molykote PG54 or equivalent).
2. Put the gasket in the groove in the glove ring. Wipe off excess grease.



Attachment of glove in the glove ring

1. Fold the glove shaft over the inner ring and place it in the glove ring as shown in the figure.
2. Lubricate the part of the glove shaft that will seal against the glove ring. Use Zip Care Fluid (070099205).
3. Push the glove/inner ring assembly into place in the glove ring. The thumb of the glove shall be positioned in front of the TRELLECHEM[®] logotype on the ring. You can use the sleeve ring to push the glove into place.



Lubricate grooves and all sliding surfaces with Zip Care Fluid

1. Lubricate all grooves and sliding surfaces of the glove ring and the sleeve ring. Use Zip Care Fluid (070099205). You can use a paint brush to get into corners. After this you may wipe with a cloth lightly soaked in Zip Care Fluid. Remember also to lubricate the part of the glove shaft that will seal against the sleeve ring.
2. Connect the glove ring with the sleeve ring.